

FOR YOUR SAFETY*If you smell gas:*

1. Open windows.
2. DO NOT try to light any appliance.
3. DO NOT use electrical switches.
4. DO NOT use any telephone in your building.
5. Leave the building.
6. Immediately call your local gas supplier after leaving the building. Follow the gas supplier's instructions.
7. If you cannot reach your gas supplier, call the Fire Department.

! WARNING**Fire Hazard**

Do not store or use gasoline or other flammable vapors and liquids in the vicinity of this or any other appliance.

Some objects will catch fire or explode when placed close to heater.

Failure to follow these instructions can result in death, injury or property damage.

! WARNING

Improper installation, adjustment, alteration, service or maintenance can result in death, injury or property damage. Read the Installation, Operation and Service Manual thoroughly before installing or servicing this equipment.

Installation must be done by a contractor qualified in the installation and service of gas-fired heating equipment or your gas supplier.



Vantage[®] TF

Twin Fire Unitary Infrared Heater

Installation, Operation & Service Manual

TF-120**TF-160****TF-200****TF-250****TF-300****TF-350****TF-380****Installer**

Please take the time to read and understand these instructions prior to any installation. Installer must give a copy of this manual to the owner.

Owner

Keep this manual in a safe place in order to provide your serviceman with necessary information.



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Quality in Any Language™

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SECTION 1: HEATER SAFETY



Your Safety is Important to Us!
This symbol is used throughout
the manual to notify you of
possible fire, electrical or burn
hazards. Please pay special
attention when reading and
following the warnings in these
sections.

Installation, Service and Annual Inspection of heater
must be done by a contractor qualified in the
installation and service of gas-fired heating
equipment.

Read this manual carefully before installation,
operation or service of this equipment.

This heater is designed for heating nonresidential
indoor spaces. Do not install in residential spaces.
These instructions, the layout drawing, local codes
and ordinances, and applicable standards that apply
to gas piping, electrical wiring, venting, etc. must be
thoroughly understood before proceeding with the
installation.

Thin sheet metal parts, including the aluminum
reflector portion of the heater and the various venting
components, have sharp edges. To prevent injury,
the use of work gloves is recommended. The use of
gloves will also prevent the transfer of body oils from
the hands to the surface of the reflector.

Before installation, check that the local distribution
conditions, nature of gas and pressure, and
adjustment of the appliance are compatible.

1.1 Manpower Requirements

To prevent personal injury and damage to the heater,
two persons will be required for installation.

SECTION 2: INSTALLER RESPONSIBILITY

The installer is responsible for the following:

- To install the heater, as well as the gas and electrical supplies, in accordance with applicable specifications and codes. Roberts-Gordon recommends the installer contact a local building inspector or Fire Marshal for guidance.
- To use the information given in a layout drawing and in the manual together with the cited codes and regulations to perform the installation.
- To install the heater in accordance with the Clearances to Combustibles.
- To furnish all needed materials not furnished as standard equipment.
- To plan location of supports.
- To provide access to burners for servicing on all sides for burner removal.
- To provide the owner with a copy of this installation, operation and service manual.
- To never use heater as support for a ladder or other access equipment and never hang or suspend anything from heater.
- To ensure there is adequate air circulation around the heater and to supply air for combustion, ventilation and distribution in accordance with local codes.
- To safely and adequately install heater using materials with a minimal working load of 75 lbs (33 kg).

2.1 Wall Tag

A laminated wall tag is available for the heater as a permanent reminder of the safety instructions and the importance of the required clearances to combustibles. Please contact Roberts-Gordon or your ROBERTS GORDON® independent distributor to obtain the wall tag. Affix the tag by peeling off the backing of the adhesive strips on the rear surface and position the tag on a wall near the heater (e.g. thermostat or ROBERTS GORDON® BZC Controller).

A copy of the wall tag (P/N 91037912) is illustrated on the back cover. For an immediate solution, you may affix this copy on the wall near the heater.

Know your model number and installed configuration. Model number and installed configuration are found on the burner and in the Installation, Operation and Service Manual. See Page 3, Figure 1 through Page 6, Figure 10. Write the proper clearance dimensions

in permanent ink according to your model number and configuration in the open spaces on the tag.

2.2 Corrosive Chemicals

CAUTION

Do not use heater in an area containing corrosive chemicals.

Avoid the use of corrosive chemicals to ensure a longer life of the burner, tubing and other parts.

Failure to follow these instructions can result in property damage.

Roberts-Gordon cannot be responsible for ensuring that all appropriate safety measures are undertaken prior to installation; this is entirely the responsibility of the installer. It is essential that the contractor, the sub-contractor, or the owner identifies the presence of combustible materials, corrosive chemicals or halogenated hydrocarbons* anywhere in the premises.

* **Halogenated Hydrocarbons** are a family of chemical compounds characterized by the presence of halogen elements (fluorine, chlorine, bromine, etc.). These compounds are frequently used in refrigerants, cleaning agents, solvents, etc. If these compounds enter the air supply of the burner, the life span of the heater components will be greatly reduced. An outside air supply must be provided to the burners whenever the presence of these compounds is suspected. Warranty will be invalid if the heater is exposed to halogenated hydrocarbons.

2.3 National Standards and Applicable Codes

All appliances must be installed in accordance with the latest revision of the applicable standards and national codes. This refers also to the electric, gas and venting installation. Note: Additional standards for installations in Public Garages, Aircraft Hangars, etc. may be applicable.

SECTION 3: CRITICAL CONSIDERATIONS

3.1 Required Clearances to Combustibles

Clearances are the required distances that combustible objects must be away from the heater to prevent serious fire hazards. Combustibles are materials, that may catch on fire and include common items such as wood, paper, rubber, fabric, etc.

Maintain clearances to combustibles at all times for safety.

Clearances for all heater models are located on the burner of the heater and on *Page 3, Figure 1 through Page 6, Figure 10* in this manual. Check the clearances on each burner for the model heater being installed to make sure the product is suitable for your application and the clearances are maintained. Read and follow the safety guidelines below:

- Keep gasoline or other combustible materials including flammable objects, liquids, dust or vapors away from this heater or any other appliance.
- Maintain clearances from heat sensitive material, equipment and workstations.
- Maintain clearances from vehicles parked below the heater.
- Maintain clearances from swinging and overhead doors, overhead cranes, vehicle lifts, partitions, storage racks, hoists, building construction, etc.
- In locations used for the storage of combustible materials, signs must be posted to specify the

WARNING



Fire Hazard

Some objects will catch fire or explode when placed close to heater.

Keep all flammable objects, liquids and vapors the required clearances to combustibles away from heater.

Failure to follow these instructions can result in death, injury or property damage.

maximum permissible stacking height to maintain required clearances from the heater to the combustibles. Signs must be posted adjacent to the heater thermostat. In the absence of a thermostat, signs must be posted in a conspicuous location.

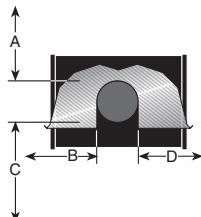
- Consult local Fire Marshal, Fire Insurance Carrier or other authorities for approval of proposed installation when there is a possibility of exposure to combustible airborne materials or vapors.
- Hang heater in accordance to the minimum suspension requirements on *Page 14, Figure 12*.
- If the radiant tubes must pass through the building structure, be sure that adequate sleeving and fire stop is installed to prevent scorching and/or fire hazard.

NOTE: 1. All dimensions are from the surfaces of all tubes, couplings and elbows.

2. Clearances B, C and D can be reduced by 50% after 25' (7.5 m) of tubing downstream from where the burner and burner tube connect.

FIGURE 1: STANDARD REFLECTOR

	Model	(inches)				(centimeters)			
		A	B	C	D	A	B	C	D
	TF-120	6	35	63	35	16	89	161	89
	TF-160	6	38	66	38	16	97	168	97
	TF-200	6	40	71	40	16	102	181	102
	TF-250	6	46	77	46	16	117	196	117
	TF-300	6	50	80	50	16	127	204	127
	TF-350	8	52	82	52	21	133	209	133
	TF-380	8	52	82	52	21	133	209	133



- NOTE:** 1. All dimensions are from the surfaces of all tubes, couplings and elbows.
 2. Clearances B, C and D can be reduced by 50% after 25' (7.5 m) of tubing downstream from where the burner and burner tube connect.

FIGURE 2: ONE SIDE REFLECTOR

Model	(inches)				(centimeters)			
	A	B	C	D	A	B	C	D
TF-120	6	9	63	47	16	23	161	120
TF-160	6	9	70	54	16	23	178	138
TF-200	6	9	77	59	16	23	196	150
TF-250	6	9	83	65	16	23	211	166
TF-300	6	9	86	69	16	23	219	176
TF-350	8	9	88	73	21	23	224	186
TF-380	8	9	88	73	21	23	224	186

FIGURE 3: TWO SIDE REFLECTORS

Model	(inches)				(centimeters)			
	A	B	C	D	A	B	C	D
TF-120	6	23	66	23	16	59	168	59
TF-160	6	25	72	25	16	64	183	64
TF-200	6	27	78	27	16	69	199	69
TF-250	6	32	84	32	16	82	214	82
TF-300	6	35	88	35	16	89	224	89
TF-350	8	40	91	40	21	102	232	102
TF-380	8	40	91	40	21	102	232	102

FIGURE 4: 45° TILT REFLECTOR

Model	(inches)				(centimeters)			
	A	B	C	D	A	B	C	D
TF-120	8	8	60	54	21	21	153	138
TF-160	8	8	66	60	21	21	168	153
TF-200	10	8	74	64	26	21	188	163
TF-250	10	8	78	69	26	21	199	176
TF-300	12	8	84	74	31	21	214	188
TF-350	12	8	85	79	31	21	216	201
TF-380	12	8	85	79	31	21	216	201

- NOTE:** 1. All dimensions are from the surfaces of all tubes, couplings and elbows.
 2. Clearances B, C and D can be reduced by 50% after 25' (7.5 m) of tubing downstream from where the burner and burner tube connect.

FIGURE 5: U-TUBE, STANDARD REFLECTOR

Model	(inches)				(centimeters)			
	A	B	C	D	A	B	C	D
TF-120	6	35	63	30	16	89	161	77
TF-160	6	38	69	37	16	97	176	94
TF-200	6	40	76	39	16	102	194	100
TF-250	6	46	79	43	16	117	201	110
TF-300	6	50	84	47	16	127	214	120
TF-350	8	54	87	51	21	138	221	130
TF-380	8	54	87	51	21	138	221	130

FIGURE 6: U-TUBE, 45°

Model	(inches)				(centimeters)			
	A	B	C	D	A	B	C	D
TF-120	8	8	60	42	21	21	153	107
TF-160	8	8	66	46	21	21	168	117
TF-200	8	8	74	52	21	21	188	133
TF-250	8	8	78	61	21	21	199	155
TF-300	8	8	84	66	21	21	214	168
TF-350	8	8	85	70	21	21	216	178
TF-380	8	8	85	70	21	21	216	178

FIGURE 7: U-TUBE, OPPOSITE 45° REFLECTOR

Model	(inches)				(centimeters)			
	A	B	C	D	A	B	C	D
TF-120	8	54	60	22	21	138	153	56
TF-160	8	60	66	22	21	153	168	56
TF-200	10	64	74	22	26	163	188	56
TF-250	10	70	78	22	26	178	199	56
TF-300	12	74	84	22	31	188	214	56
TF-350	12	76	85	22	31	194	216	56
TF-380	12	76	85	22	31	194	216	56

- NOTE:** 1. All dimensions are from the surfaces of all tubes, couplings and elbows.
 2. Clearances B, C and D can be reduced by 50% after 25' (7.5 m) of tubing downstream from where the burner and burner tube connect.

FIGURE 8: 2-FOOT DECO GRILLE, 1-FOOT DECO GRILLE AND PROTECTIVE GRILLE

	Model	(inches)				(centimeters)			
		A	B	C	D	A	B	C	D
	TF-120	6	35	63	35	16	89	161	89
	TF-160	6	38	66	38	16	97	168	97
	TF-200	6	40	71	40	16	102	181	102
	TF-250	6	46	77	46	16	117	196	117
	TF-300	6	50	80	50	16	127	204	127
	TF-350	8	52	82	52	21	133	209	133
	TF-380	8	52	82	52	21	133	209	133

FIGURE 9: LOWER CLEARANCE SHIELD*

	Model	(inches)				(centimeters)			
		A	B	C	D	A	B	C	D
	TF-120	6	39	33	39	16	100	84	100
	TF-160	6	40	38	40	16	102	97	102
	TF-200	6	50	44	50	16	127	112	127
	TF-250	6	54	48	54	16	138	122	138
	TF-300	6	55	50	55	16	140	127	140
	TF-350**	Unapproved				Unapproved			
	TF-380**	Unapproved				Unapproved			

*When installed in the first 20' (6 m) on each side of the burner.

**Roberts-Gordon prohibits the installation of this heater for all unapproved applications.

FIGURE 10: VENTING

	Model	(inches)			(centimeters)		
		A	E	F	A	E	F
	TF-120	14	18	18	36	46	46
	TF-160	20	24	18	51	61	46
	TF-200	20	24	18	51	61	46
	TF-250	20	24	18	51	61	46
	TF-300	20	30	18	51	77	46
	TF-350	20	30	18	51	77	46
	TF-380	20	30	18	51	77	46

SECTION 4: NATIONAL STANDARDS AND APPLICABLE CODES

4.1 Gas Codes

The type of gas appearing on the nameplate must be the type of gas used. Installation must comply with national and local codes and requirements of the local gas company.

United States: Refer to National Fuel Gas Code, ANSI Z223.1 - latest revision (same as NFPA 54).

Canada: Refer to CAN/CGA B149.1 and B149.2: Installation Codes for Gas Burning Appliances.

4.2 Aircraft Hangars

Installation in aircraft hangars must be in accordance with the following codes:

United States: Refer to Standard for Aircraft Hangars, ANSI/NFPA 409 - latest revision.

Canada: Refer to Standard CAN/CGA B149.1 and B149.2.

- In aircraft storage and servicing areas, heaters shall be installed at least 10' (3 m) above the upper surface of wings or of engine enclosures of the highest aircraft which may be housed in the hangar. The measurement shall be made from the wing or engine enclosure (whichever is higher from the floor), to the bottom of the heater.
- In shops, offices and other sections of aircraft hangars communicating with aircraft storage or servicing areas, heaters shall be installed not less than 8' (2.4 m) above the floor.
- Suspended or elevated heaters shall be so located in all spaces of aircraft hangars that they shall not be subject to injury by aircraft, cranes, movable scaffolding or other objects. Provisions shall be made to assure accessibility to suspended heaters for recurrent maintenance purposes.

4.3 Public Garages

Installation in garages must be in accordance with the following codes:

United States: Standard for Parking Structures NFPA 88A - latest revision or the Code for Motor Fuel Dispensing Facilities and Repair Garages, NFPA 30A - latest revision. Canada: Refer to CAN/CGA B149.1 and B149.2: Installation Codes for Gas Burning Appliances.

- Heaters must not be installed less than 8' (2.4 m) above the floor. Minimum clearances to combustibles must be maintained from vehicles parked below the heater.
- When installed over hoists, minimum clearances to combustibles must be maintained from the upper most point of objects on the hoist.

4.4 Electrical

The heater must be electrically grounded in accordance with the following codes:

United States: Refer to National Electrical Code®, ANSI/NFPA 70 - latest revision. Wiring must conform to the most current National Electrical Code®, local ordinances and any special diagrams furnished.

Canada: Refer to Canadian Electrical Code, CSA C22.1 Part 1 - latest revision.

4.5 Venting

The venting must be installed in accordance with the requirements within this manual and the following codes:

United States: Refer to NFPA 54/ANSI Z223.1 - latest revision, National Fuel Gas Code.

Canada: Refer to CAN/CGA B149.1 and B149.2: Installation Codes for Gas Burning Appliances

4.6 High Altitude

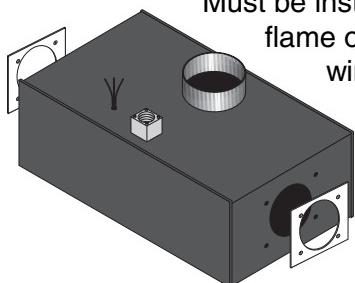
These heaters are approved for installations up to 2000' (US), 4500' (Canada) without modification. Consult factory if US installation is above 2000' (610 m) or Canadian installation is above 4500' (1370 m).

SECTION 5: MAJOR COMPONENTS

FIGURE 11: Major Component Descriptions

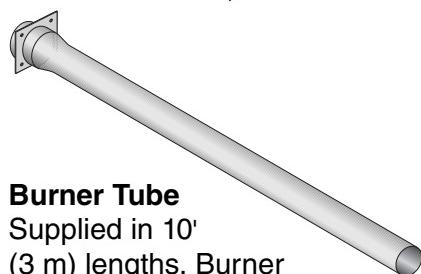
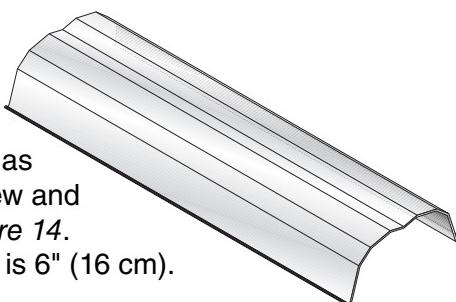
Burner with Tube Gasket

Must be installed with the flame observation window facing down.



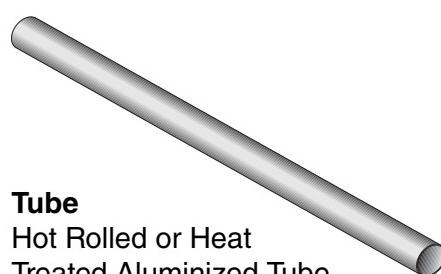
**Reflector
(Aluminum or
Stainless
Steel)**

Alternate overlap as shown on overview and on *Page 16, Figure 14*. Minimum overlap is 6" (16 cm).



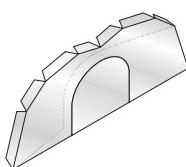
Burner Tube

Supplied in 10' (3 m) lengths. Burner tube is always the first tube after the burner.



Tube

Hot Rolled or Heat Treated Aluminized Tube
Supplied in 10' (3 m) lengths.

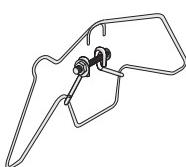


Reflector End Cap

Punch out center section to accommodate tube.



**Coupling Assembly
with Lock**

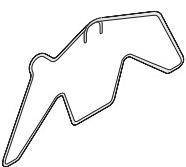


**Tube and Reflector Hanger
with Clamp Package**

Position this hanger no more than 4" (10 cm) away from the burner.



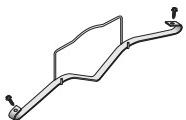
Flexible Boot
Flexible boot is used to connect the last tube to the vent.



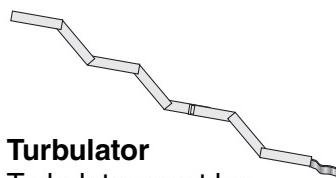
Tube and Reflector Hanger
Suspend system from these hangers.



Vent Sleeve
Vent Sleeve installed inside flexible boot.

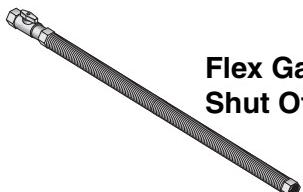


**Reflector Support Strap &
Wire Form**



Turbulator

Turbulator must be installed in the last standard section of tube. Turbulator is not required on the TF-250/300/350/380. For installation see *Page 21, Section 7.5*.



**Flex Gas Line with
Shut Off Cock**

5.1 Standard Parts List

Table 1: Contents of Burner Carton

Part No.	Description	TF-120	TF-160	TF-200	TF-250	TF-300	TF-350	TF-380
090XXXX	Burner Assembly (Rate and Fuel Varies)	1	1	1	1	1	1	1
02568200	Gasket (Burner to Burner Tube)	1	1	1	1	1	1	1
190100NA	Installation, Operation and Service Manual	1	1	1	1	1	1	1
94273914	Hex Head Bolts 5/16-18 Rolok	8	8	8	8	8	8	8
96411600	Split Lock washer	8	8	8	8	8	8	8
*91412203	Flexible Stainless Steel Gas Hose - 3/4" NPT (US Models Only)	1	1	1	1	1	1	1
03051503	Turbulator Adapter	2	2	2	-	-	-	-
03051504	Turbulator 2.5' (76 cm) Aluminized Steel	8	8	4	-	-	-	-
91412800	Flexible Boot	2	2	2	2	2	2	2
91901300	Boot Clamp	4	4	4	4	4	4	4
09080000	Vent Sleeve	2	2	2	2	2	2	2

*Canadian Models: Rubber (Type 1) Gas Hoses available as an accessory. See Page 40, Section 10.

Table 2: Contents of Core and Extension Packages

Part No.	Description	Core Packages			Extension Packages		
		Hot Rolled with Aluminum Reflector	Aluminized with Aluminum Reflector	Aluminized with Stainless Steel Reflector	Hot Rolled with Aluminum Reflector	Aluminized with Aluminum Reflector	Aluminized with Stainless Steel Reflector
20' 30' 40'	(6m) (9m) (12m)	20' 30' 40'	(6m) (9m) (12m)	20' 30' 40'	(6m) (9m) (12m)	10' 20' 30' 40'	(3m) (6m) (9m) (12m)
91409300	Tube, Hot Rolled Steel, 10' (3m)	1 2 3	- - -	- - -	1 2 3 4	- - - -	- - - -
91409408	Tube, HT Aluminized, 10' (3m)	- - -	1 2 3	1 2 3	- - - -	1 2 3 4	1 2 3 4
03051101	Burner Tube, ALUMI-THERM® Steel, 10' (3m)	- 1 1	- 1 1	- 1 1	- - - -	- - - -	- - - -
03051601	Burner Tube, HT ALUMI-THERM® Steel, 10' (3m)	1 - -	1 - -	1 - -	- - - -	- - - -	- - - -
01312700	Coupling Assembly	1 2 3	1 2 3	1 2 3	1 2 3 4	1 2 3 4	1 2 3 4
02750303	Standard Reflector, 8' (3.5m)	3 4 6	3 4 6	- - -	2 3 4 6	2 3 4 6	- - - -
02750800	End Cap	2 2 2	2 2 2	- - -	- - - -	- - - -	- - - -
027503SS	Stainless Steel Reflector, 8' (3.5m)	- - -	- - -	3 4 6	- - - -	- - - -	2 3 4 6
027508SS	Stainless Steel End Cap	- - -	- - -	2 2 2	- - - -	- - - -	- - - -
03090100	Tube and Reflector Hanger	3 4 5	3 4 5	3 4 5	1 2 3 4	1 2 3 4	1 2 3 4
91907302	S-Hook	6 8 10	6 8 10	6 8 10	2 4 6 8	2 4 6 8	2 4 6 8
03050010	Reflector Support Package (Strap, Wire Form, Screws)	2 3 5	2 3 5	4 5 7	2 3 4 6	2 3 4 6	2 3 4 6
91107720	U-Clip Package	1 1 1	1 1 1	1 1 1	1 1 1 1	1 1 1 1	1 1 1 1
90502700	Vent Adapter (Not required for TF Models)	1 1 1	1 1 1	1 1 1	- - - -	- - - -	- - - -
01318901	Tube Clamp Package	1 1 1	1 1 1	2 2 2	- - - -	- - - -	- - - -
Part Number		CP20HRS	CP30HRS	CP40HRS	CP20ALUM	CP30ALUM	CP40ALUM
		CP20ALUMSS	CP30ALUMSS	CP40ALUMSS	EXP10HRS	EXP20HRS	EXP30HRS
					EXP40HRS	EXP10ALUM	EXP20ALUM
						EXP30ALUM	EXP40ALUM
						EXP10ALUMSS	EXP20ALUMSS
						EXP30ALUMSS	EXP40ALUMSS

Table 3: Component Package Guide

Model	Tubing Length Each Side	Core Packages (2 Required)		
		Hot Rolled with Aluminum Reflector	Aluminized with Aluminum Reflector	Aluminized with Stainless Steel Reflector
TF-120	20' (6 m)	CP20HRS	CP20ALUM	CP20ALUMSS
TF-160	20' (6 m) 30' (9 m)	CP20HRS	CP20ALUM	CP20ALUMSS
TF-200		CP30HRS	CP30ALUM	CP30ALUMSS
TF-250	40' (12 m)	CP40HRS	CP40ALUM	CP40ALUMSS
TF-300	50' (15 m)	CP30HRS + EXP20HRS	CP30ALUM + EXP20ALUM	CP30ALUMSS + EXP20ALUMSS
TF-350	50' (15 m)	CP30HRS + EXP20HRS	CP30ALUM + EXP20ALUM	CP30ALUMSS + EXP20ALUMSS
TF-380	60' (18 m)	CP30HRS + EXP30HRS	CP30ALUM + EXP30ALUM	CP30ALUMSS + EXP30ALUMSS

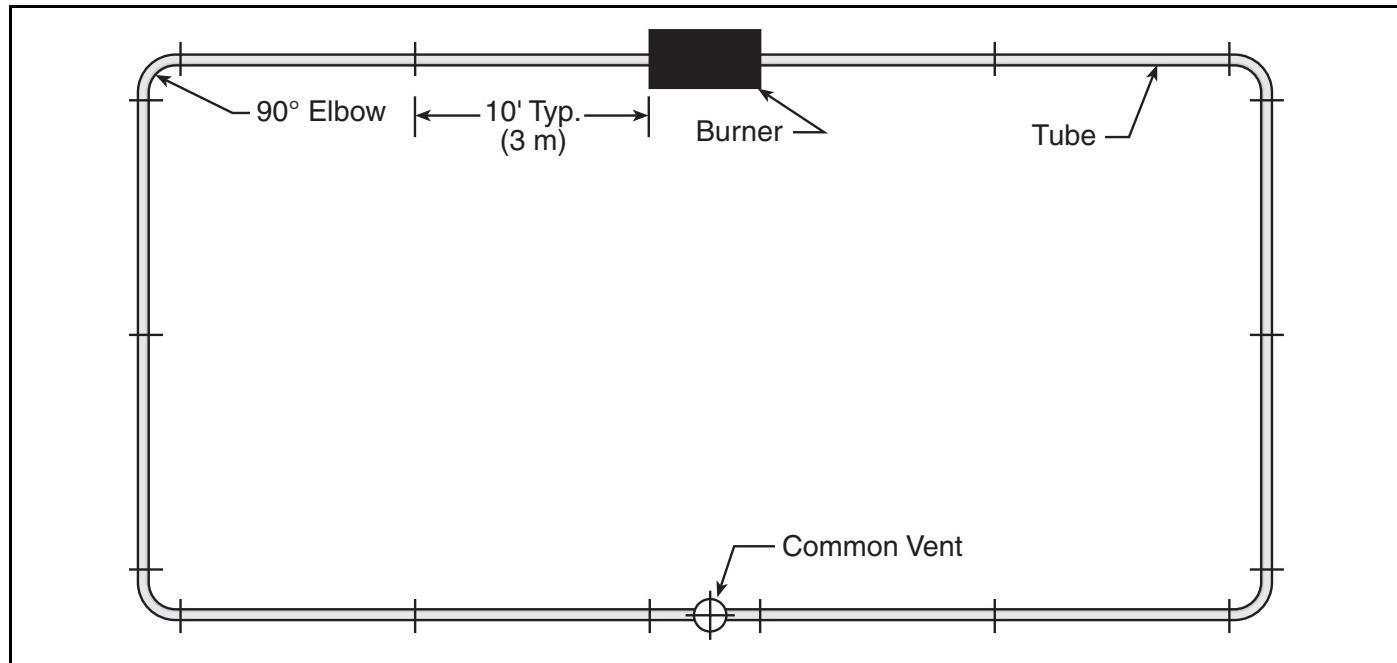
Additional tubing length may be added to heater. Tubing must be heat-treated, aluminized or porcelain coated. Any additional tubing lengths are considered as vent length for length determination. Maximum venting length for minimum heater length is 45' (13.7 m), or 22.5' (7 m) on each tube.

SECTION 6: SUGGESTED LAYOUTS

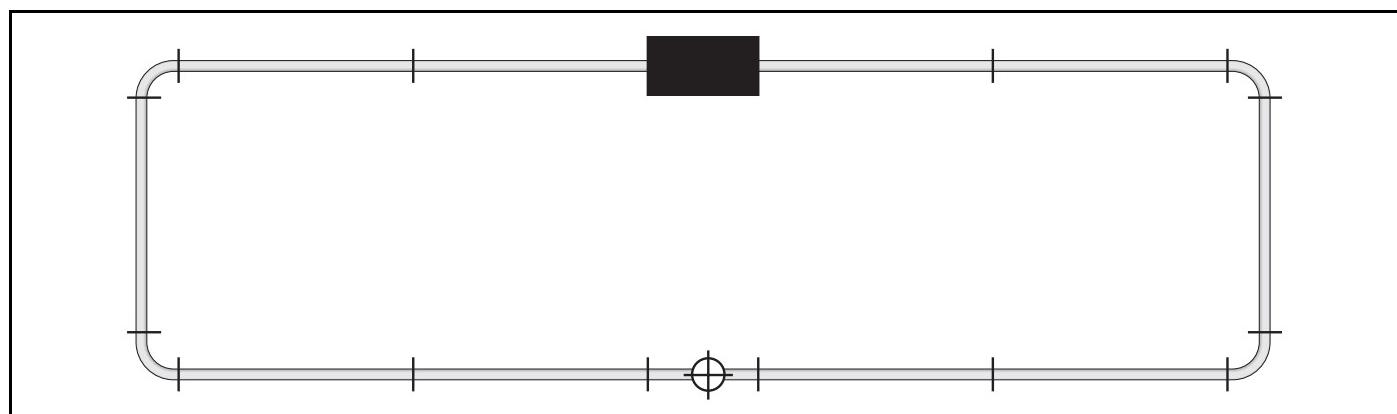
The following are suggested layouts for the heater. These layouts are effective in maximizing the heat pattern and overall performance of the heater. All heaters can be common vented or individually vented (See Page 34, Section 9) depending on the building requirements. These are only suggested layouts. The heater can be designed in various configurations provided they are in the guidelines of this manual. When designing a U-Tube or Elbow configuration, the following rules must be adhered to:

- A minimum of 10' (3 m) of tubing on TF-120/160 and/or a minimum of 15' (4.5 m) of tubing on the TF-200/250/300/350/380 is required between the burner and the Elbow or U Tube.
- The design and installation must adhere to the rules and guidelines located in this manual (See Section 7 and Section 9).
- Review venting options before selecting a layout.

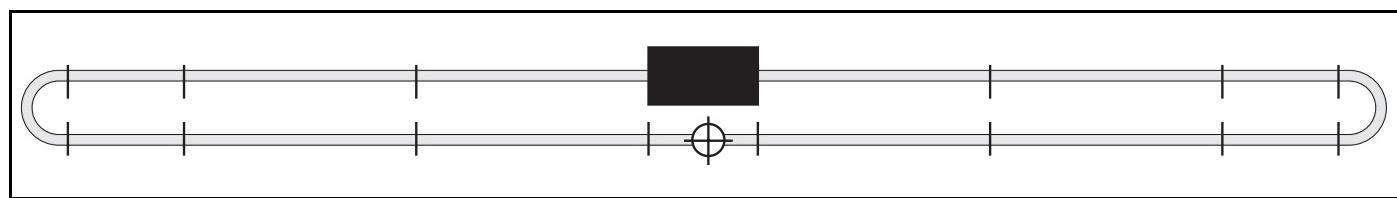
6.1 TF-380 - 4 Elbow Design (Common Vent)



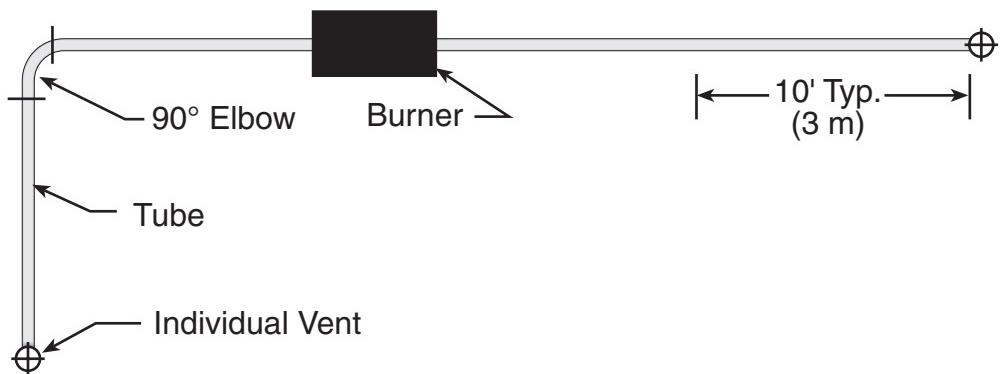
6.2 TF-350 - 4 Elbow Design (Common Vent)



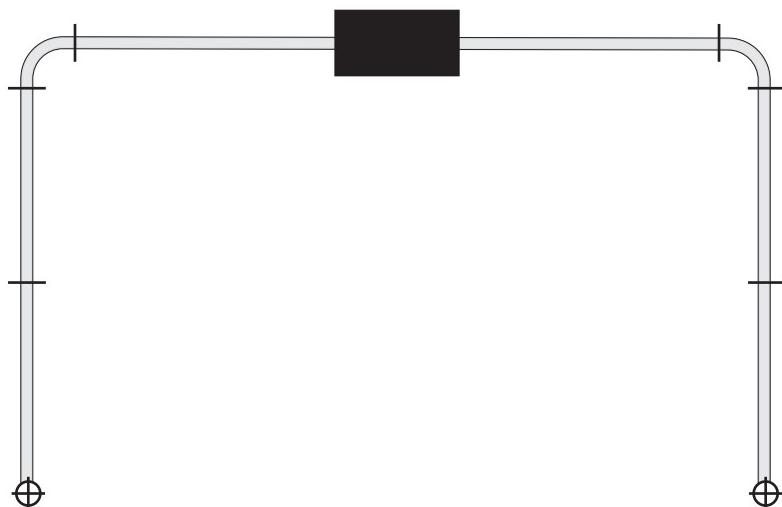
6.3 TF-300 - Double "U" Design (Common Vent)



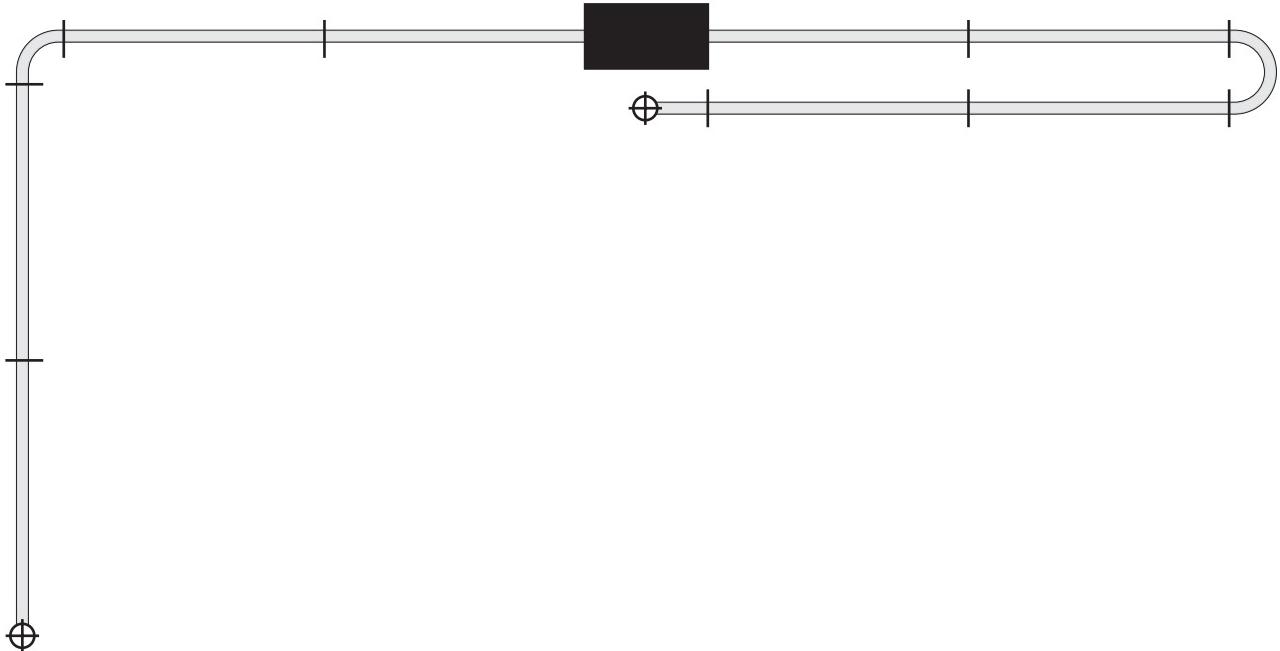
6.4 TF-160 - Single Elbow Design (Individual Vents)

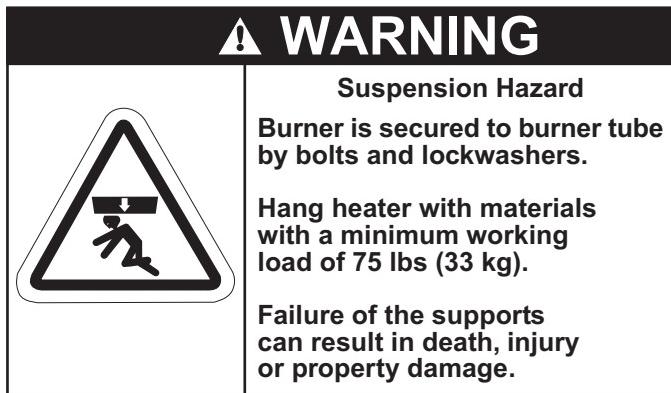


6.5 TF-160 Double "L" Design (Individual Vents)



6.6 TF-250 - Combination "L" and "U" Design (Individual Vents)



SECTION 7: HEATER INSTALLATION

To ensure your safety, and comply with the terms of the warranty, all units must be installed in accordance with these instructions.

The gas or the electrical supply lines must not be used to support the heater.

Do not locate the gas or electrical supply lines directly over the path of the flue products from the heater.

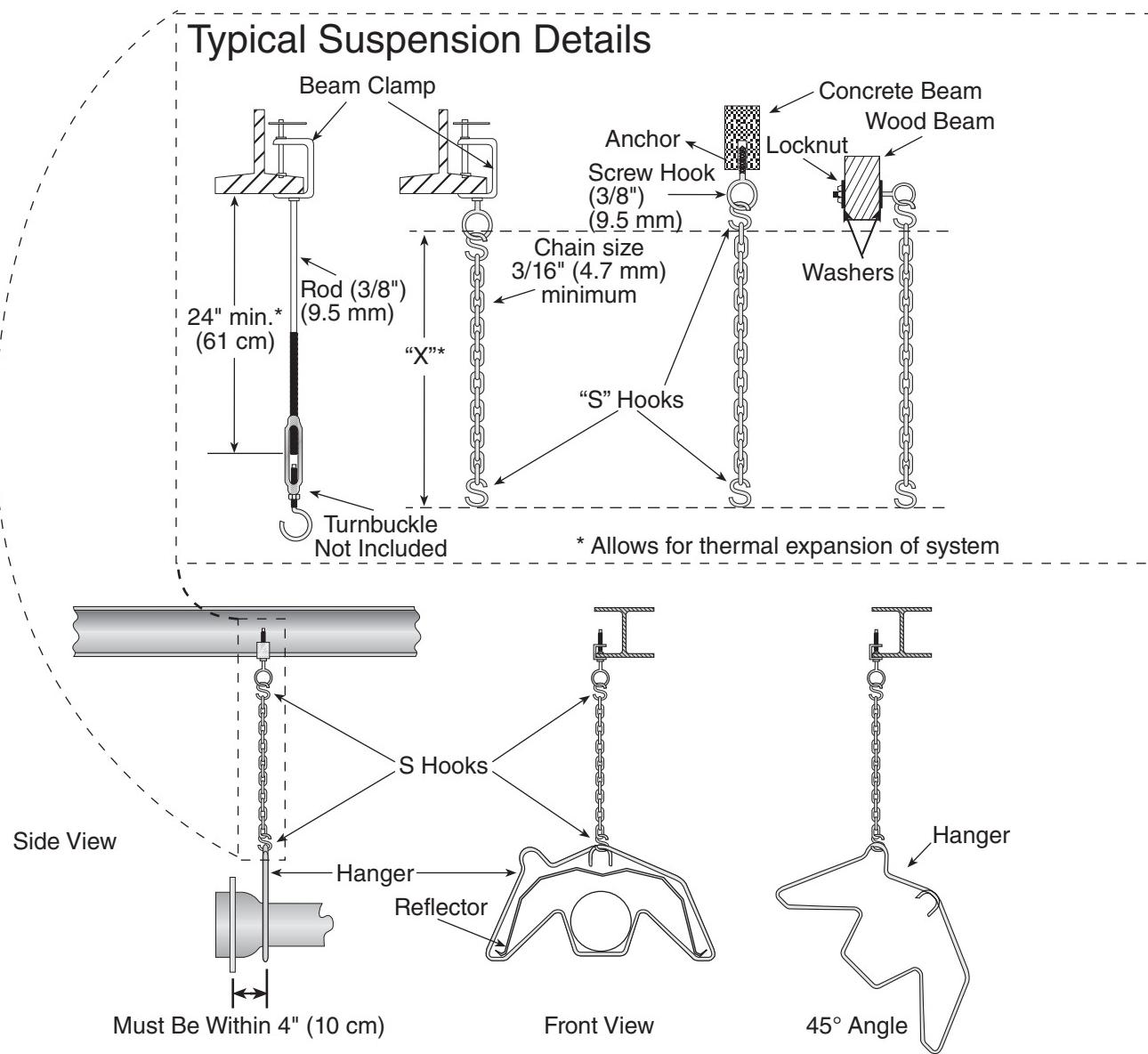
The heater must be installed in a location that is readily accessible for servicing.

The heaters must be installed in accordance with clearances to combustibles as indicated on the rating plate and in this instruction manual.

The minimum and maximum gas inlet pressures must be maintained as indicated on the rating plate.

Typical installation configurations are shown *on Page 14, Figure 12.*

Expansion and contraction of the tube dictates that the minimum suspension lengths in the table *on Page 14, Figure 12* be maintained.

FIGURE 12: Critical Hanger Placement

Total Straight Length (both sides) or Length from U-Tube to U-Tube in a Double "U" Layout	Typical Expansion Each Side	Minimum "X" Length
0' - 50'	±1" (3 cm)	12" (31 cm)
51' - 60'	±2" (5 cm)	18" (46 cm)
61' - 80'	±3" (8 cm)	24" (61 cm)
81' - 100'	±4" (10 cm)	30" (76 cm)
101' - 120'	±5" (13 cm)	36" (91 cm)
121' - 140'	±6" (15 cm)	42" (107 cm)
141' - 160'	±7" (18 cm)	48" (122 cm)

If the installation requires a shorter suspension length than the minimum listed, the suspension length may be reduced by 6" (16 cm). In this case, tube clamps MUST be used at the two farthest hangers on each side of the burner. See Page 15, Figure 13.

Description	Part Number
S-Hook	91907302
Tube/Reflector Hanger	03090100

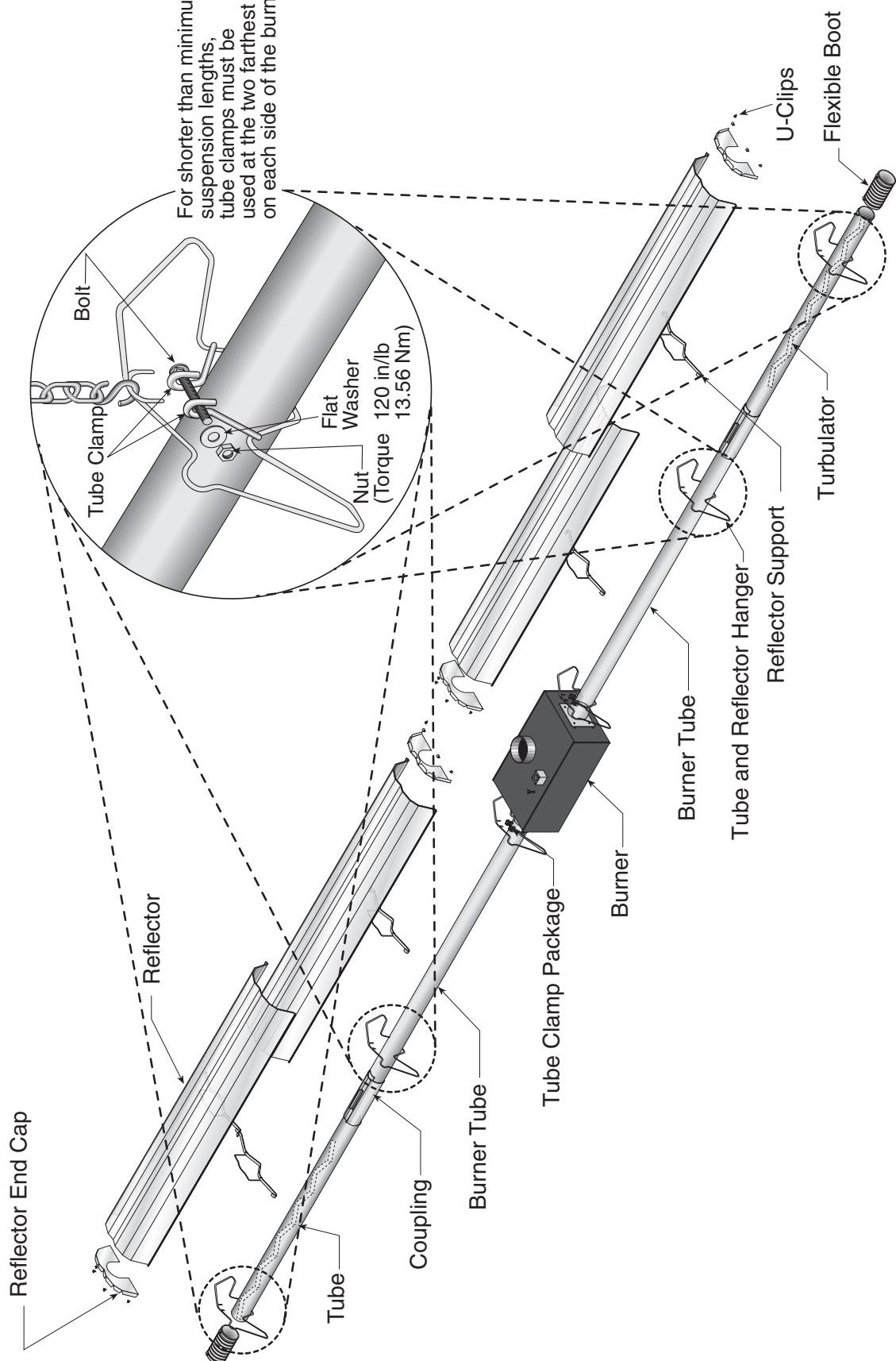
FIGURE 13: Linear Heater Assembly Overview

FIGURE 14: Linear Heater Layout Overview

Linear layouts showing one side. Use same measurements for the other side.

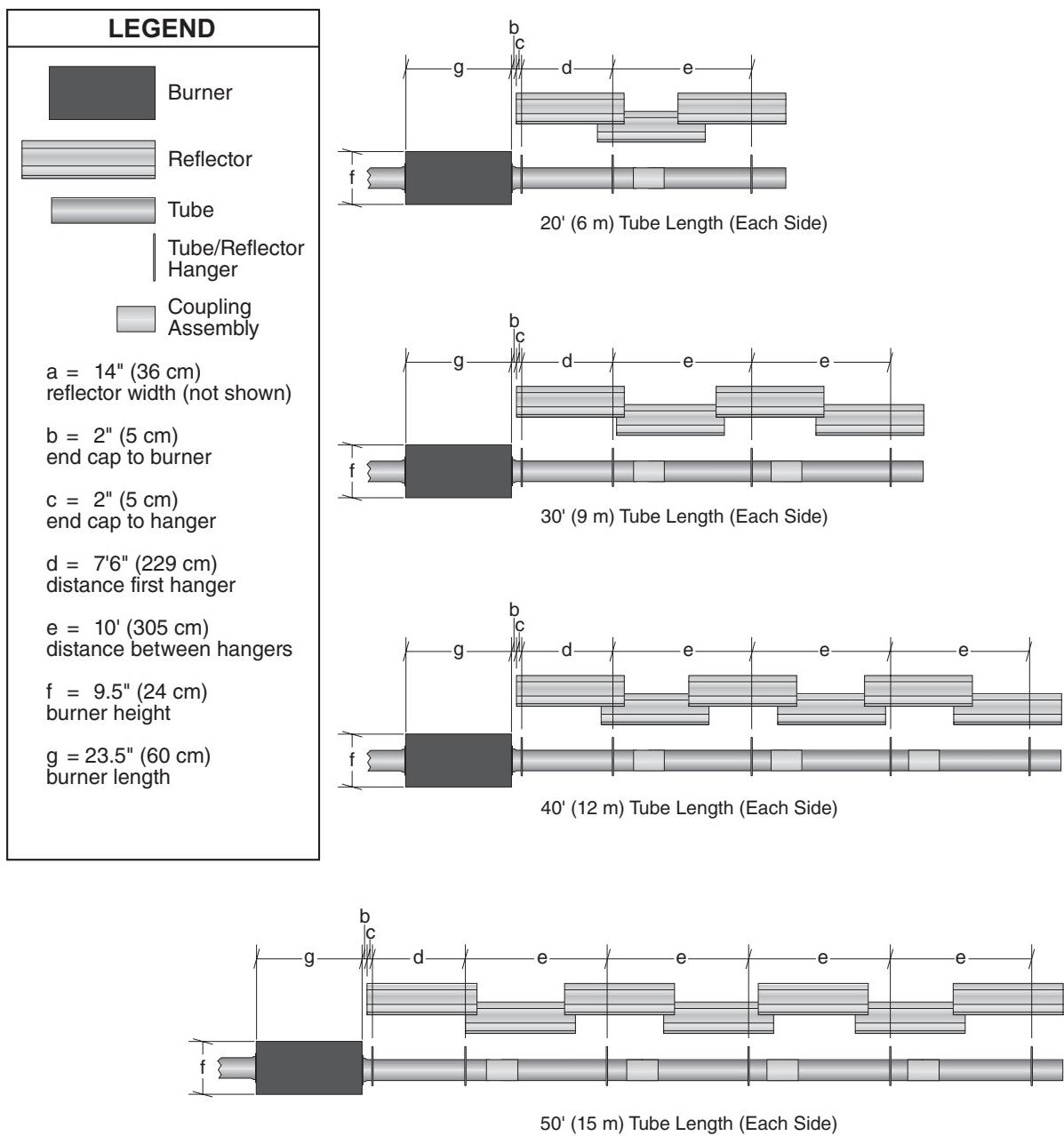
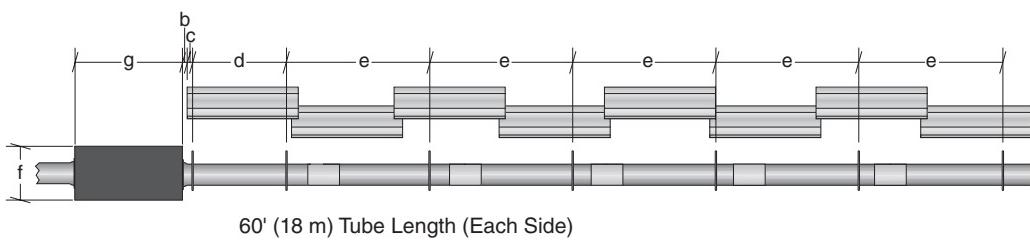
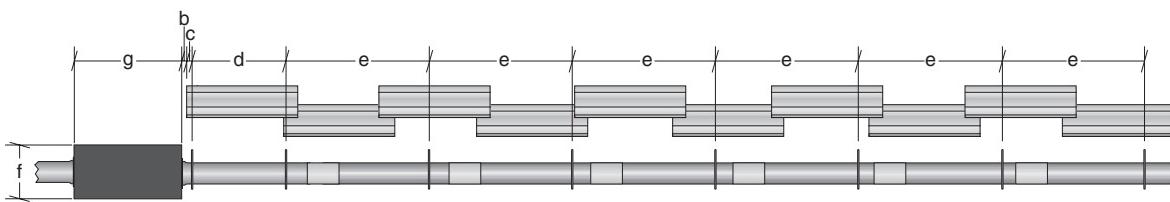
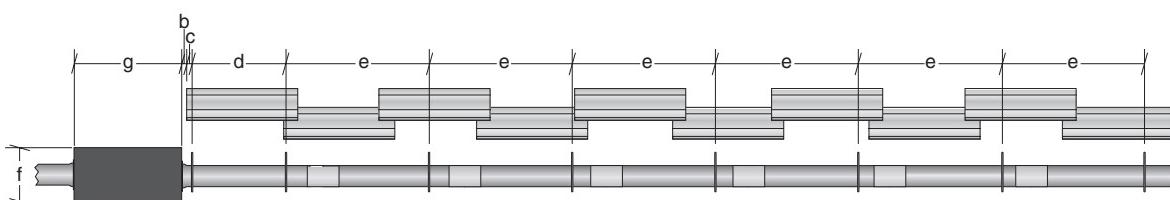


FIGURE 15: Linear Heater Layout Overview (Continued)

60' (18 m) Tube Length (Each Side)

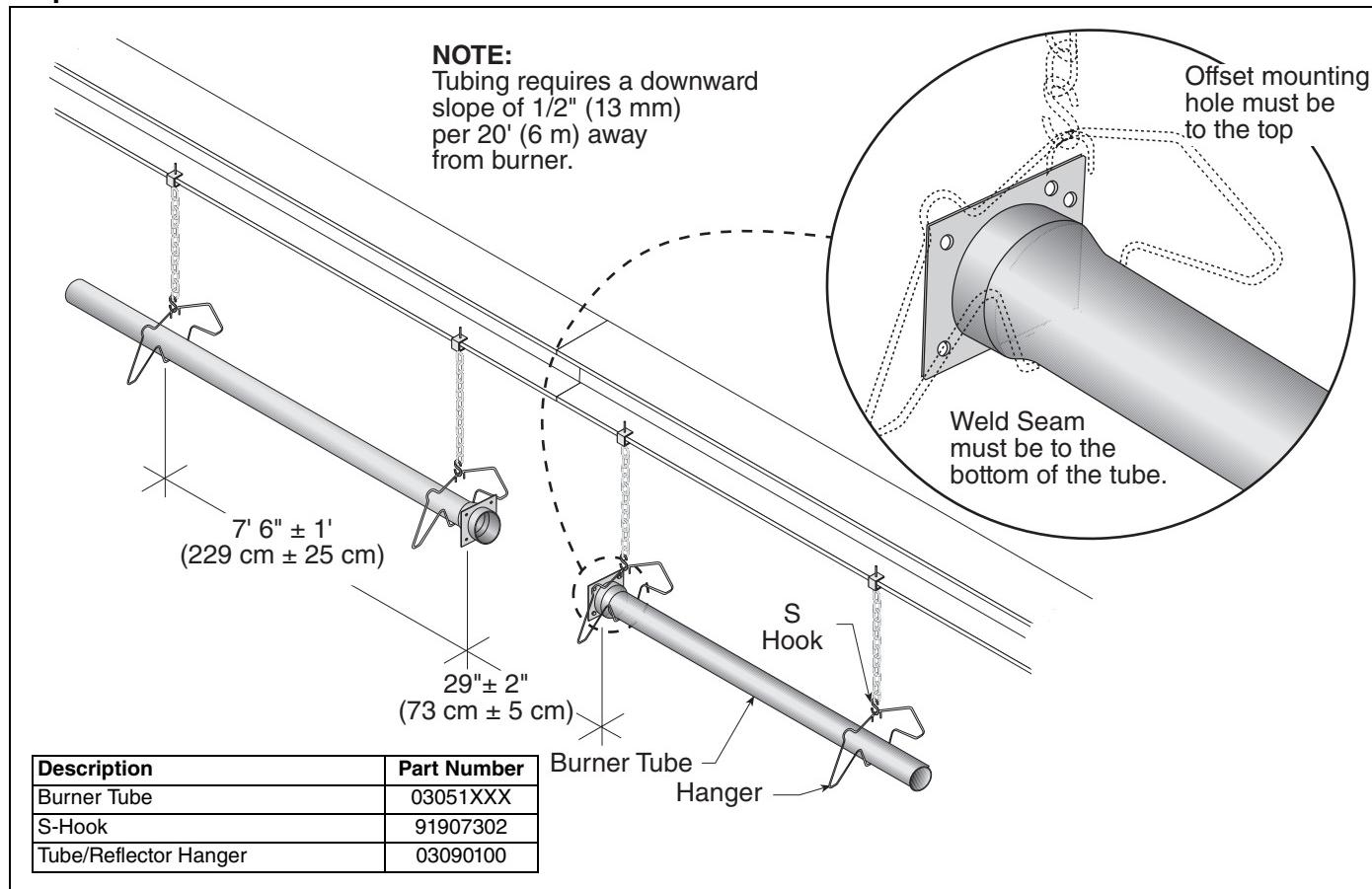


70' (21 m) Tube Length (Each Side)

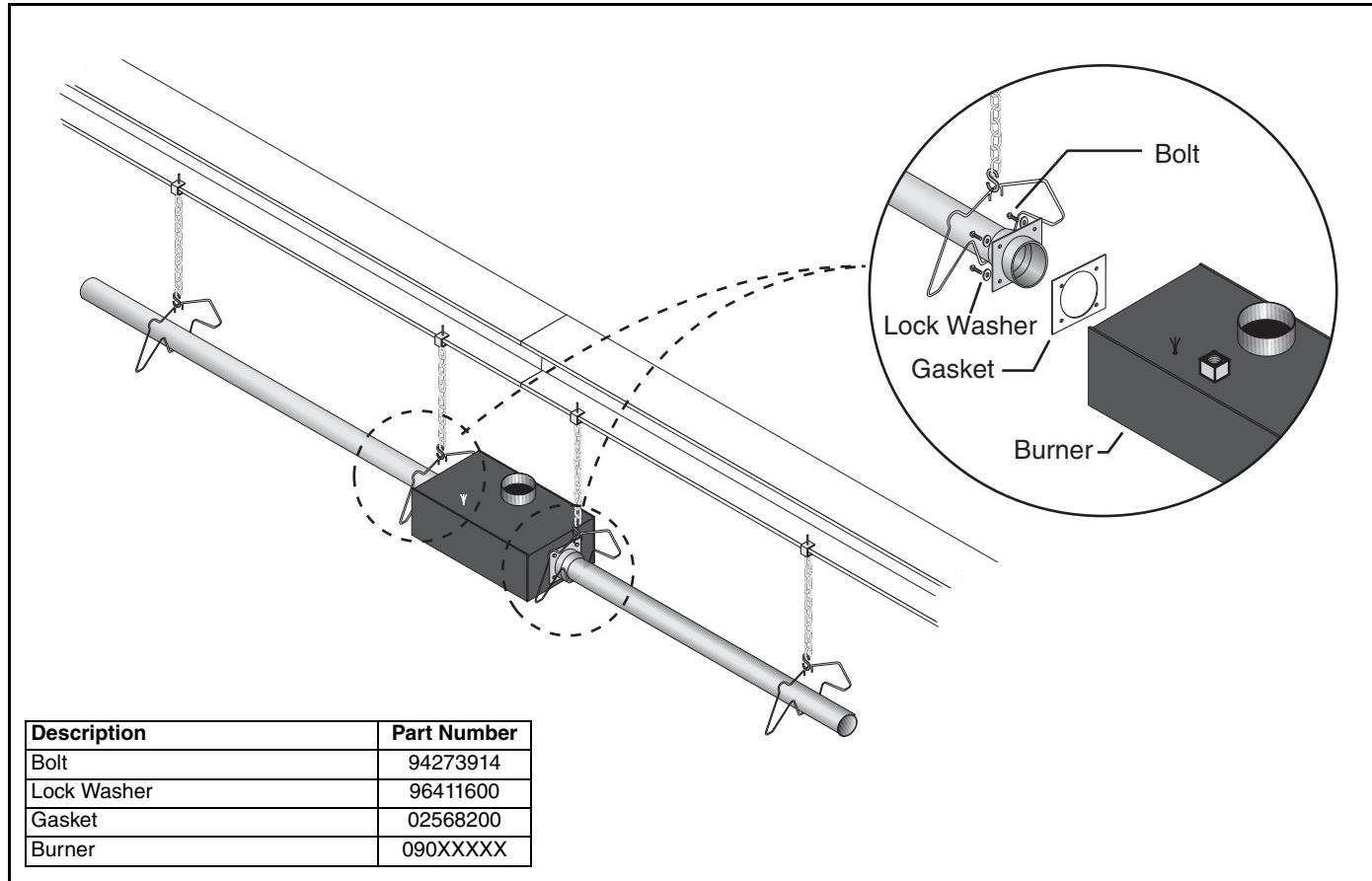


80' (24 m) Tube Length (Each Side)

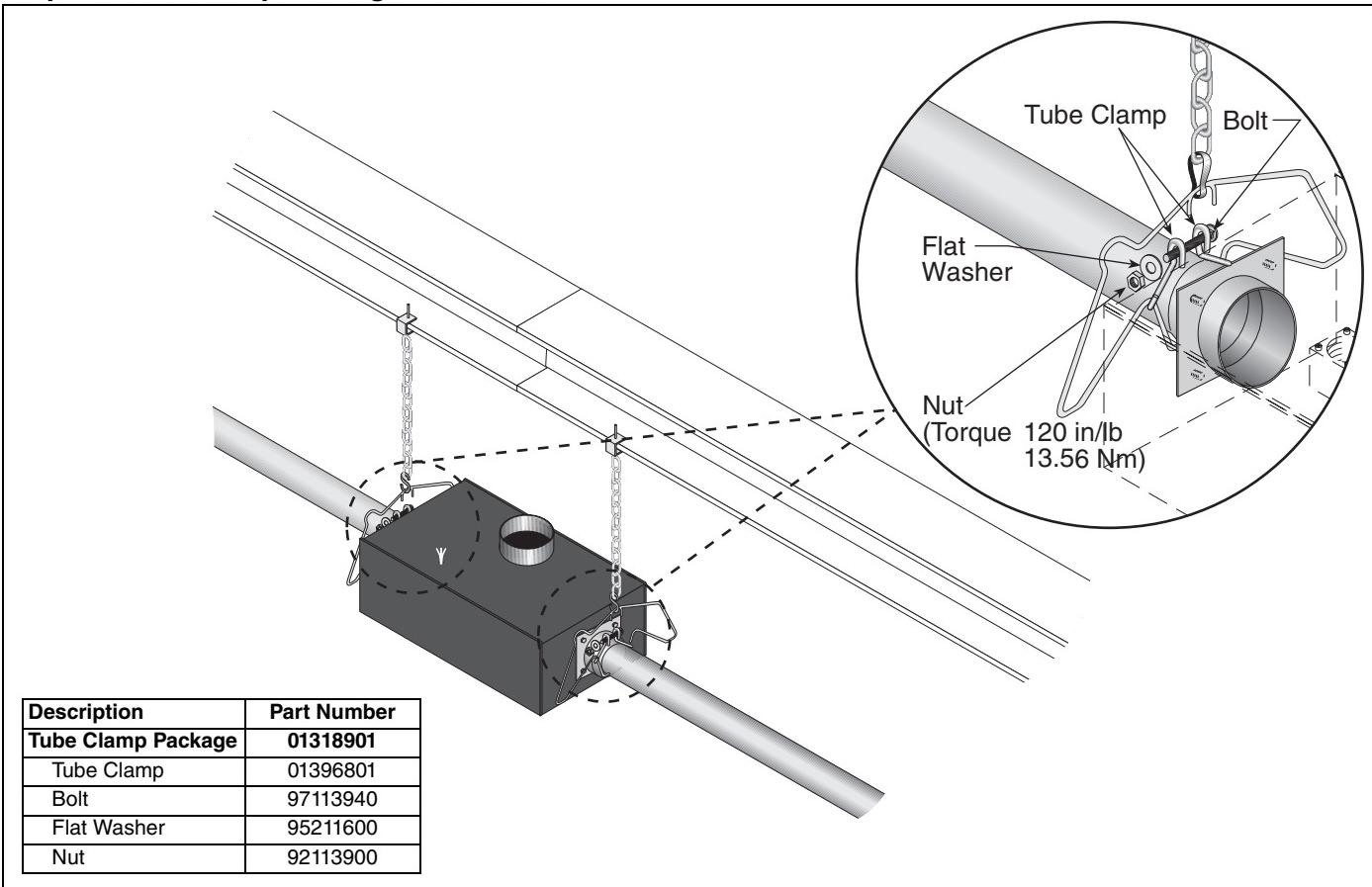
Step 7.1 Burner Tube Installation



Step 7.2 Burner Installation

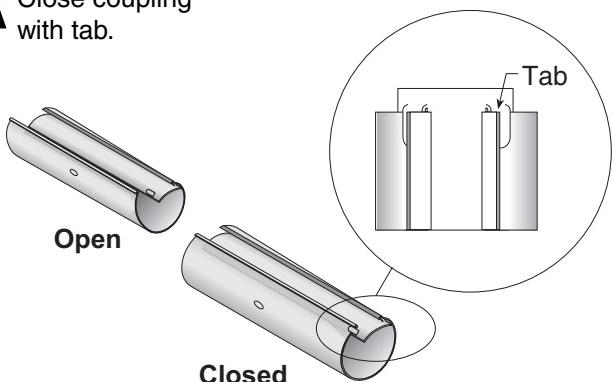


Step 7.3 Tube Clamp Package Installation

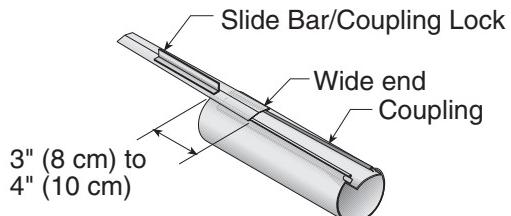


Step 7.4 Coupling and Tube Assembly

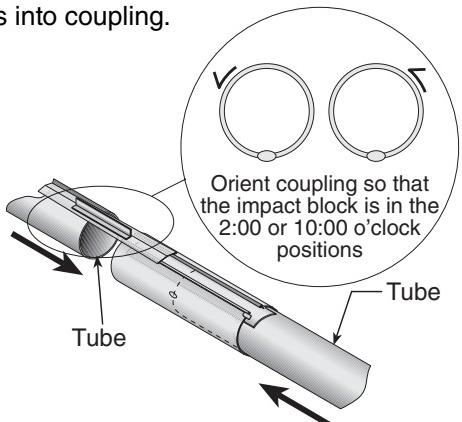
A Close coupling with tab.



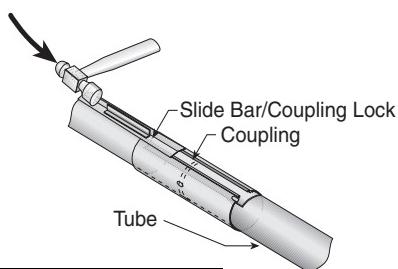
B Start Slide bar/Coupling Lock onto coupling.



C Insert tubes into coupling.



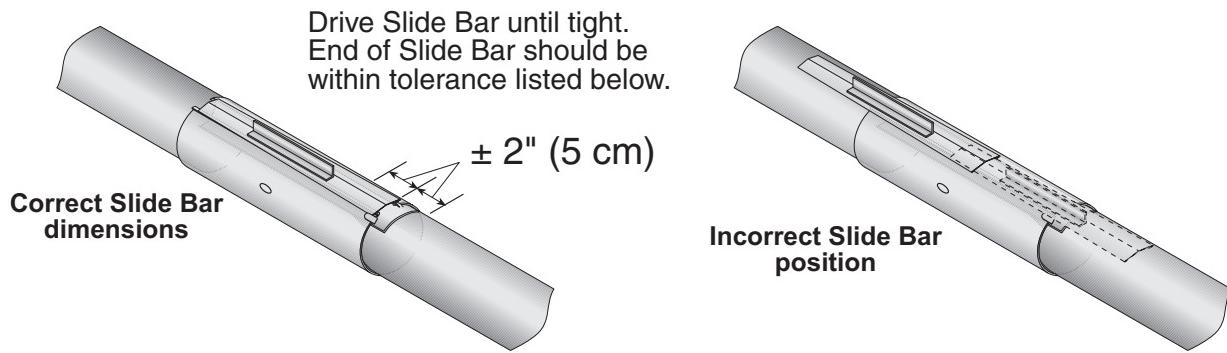
D Tighten coupling to join tubes.



Description	Part Number
Coupling	01329600
Slide bar/Coupling Lock	01329700
Tube	91409XXX

Step 7.4.1 Coupling and Tube Assembly (Continued)

Tighten slide bar as shown below

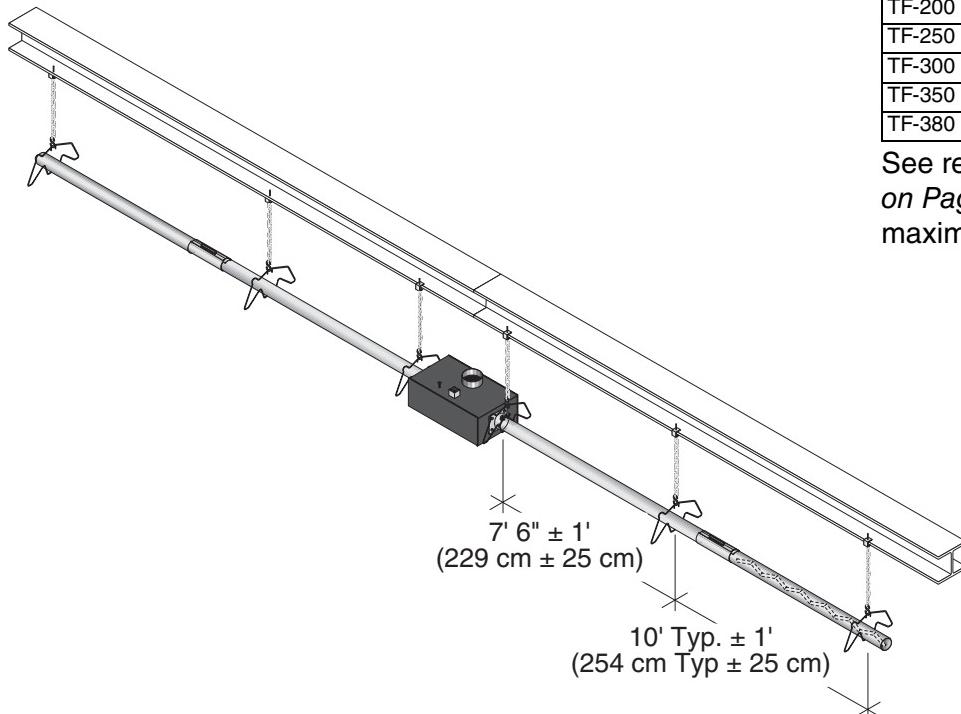


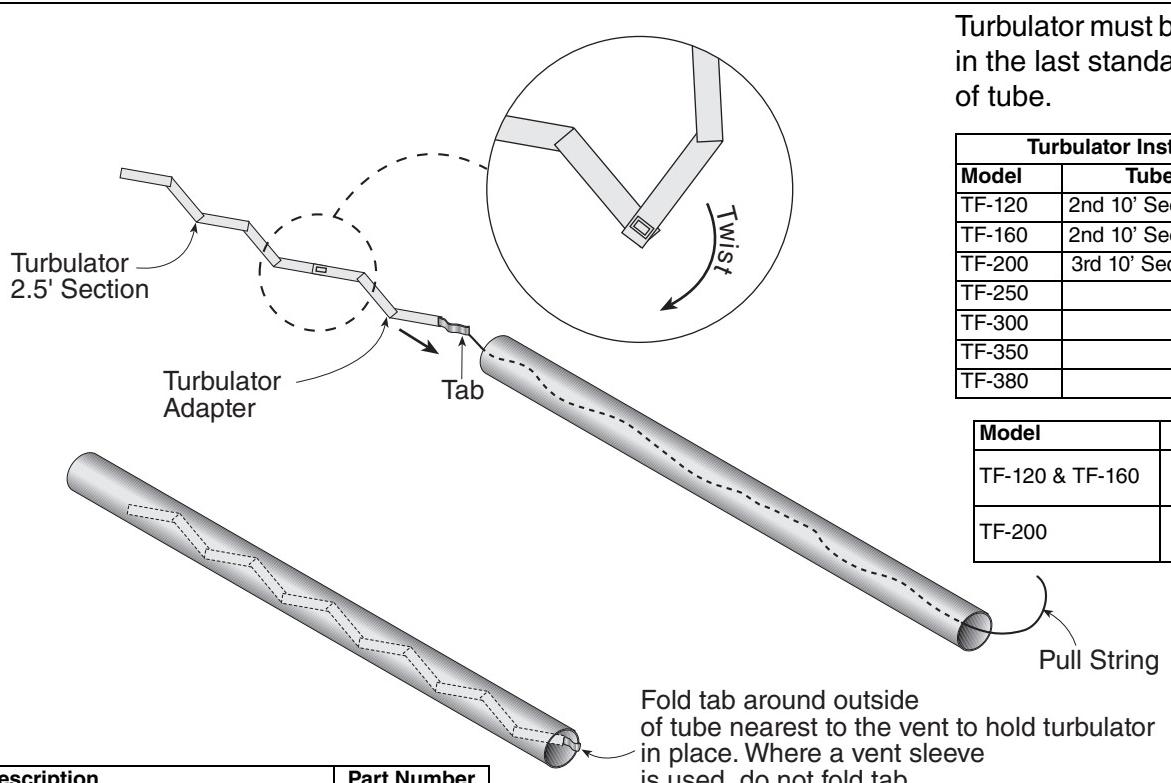
- Repeat Step 7.4 A - D until all tubes are assembled. See *Page 20, Section 7.4.2*.

Step 7.4.2 Coupling and Tube Assembly (Continued)

Model	Minimum Tube Length Per Side
TF-120	20' (6 m)
TF-160	20' (6 m)
TF-200	30' (9 m)
TF-250	40' (12 m)
TF-300	50' (15 m)
TF-350	50' (15 m)
TF-380	60' (18 m)

See recommended venting lengths
on *Page 34, Section 9*, when using
maximum tube lengths.

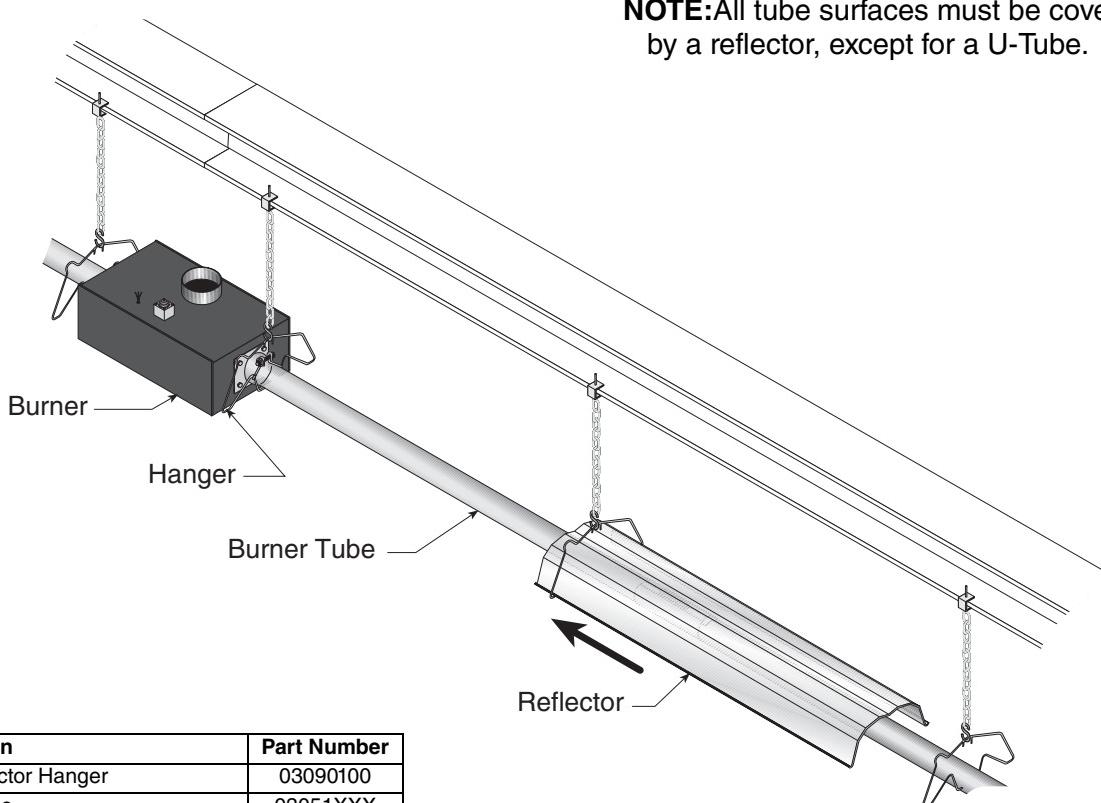


Step 7.5 Turbulator Installation

Description	Part Number
Turbulator Adapter	03051503
Turbulator Section 2.5'	03051504
Tube	91409XXX

Step 7.6 Reflector Installation

NOTE: All tube surfaces must be covered by a reflector, except for a U-Tube.



Description	Part Number
Tube/Reflector Hanger	03090100
Burner Tube	03051XXX
Reflector	02750303

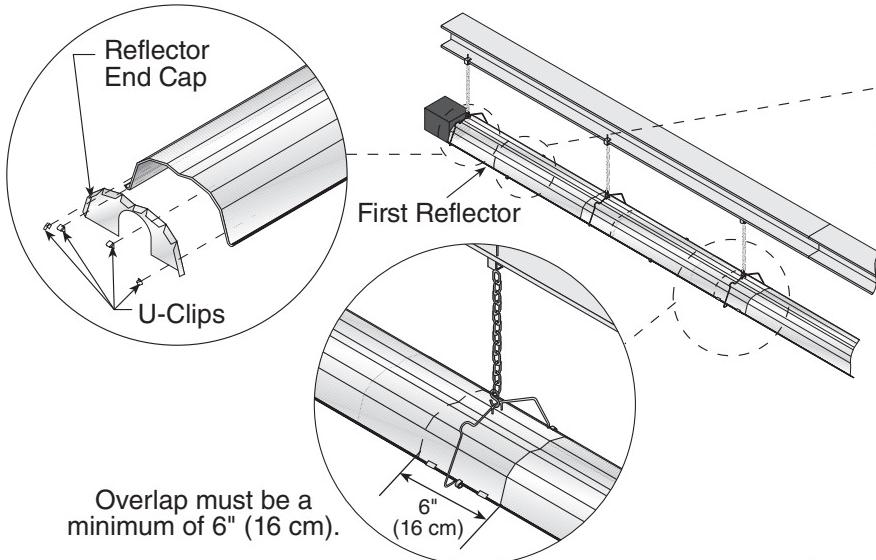
Step 7.6.1 Reflector, U-Clip and Reflector Support Installation

The pictorial drawings of the heater construction in Section 7 are schematic only and provide a general guideline of where hangers, reflector supports and U-clips are to be installed.

To ensure proper expansion and contraction movement of the reflectors, a combination of U-clips and reflector supports are used. The positioning of

reflector supports and U-clips depends on the individual installation. Use either pop rivets or sheet metal screws instead of u-clips when installing end caps and joint pieces in areas where impact and high wind may be a factor. The following rules must be observed.

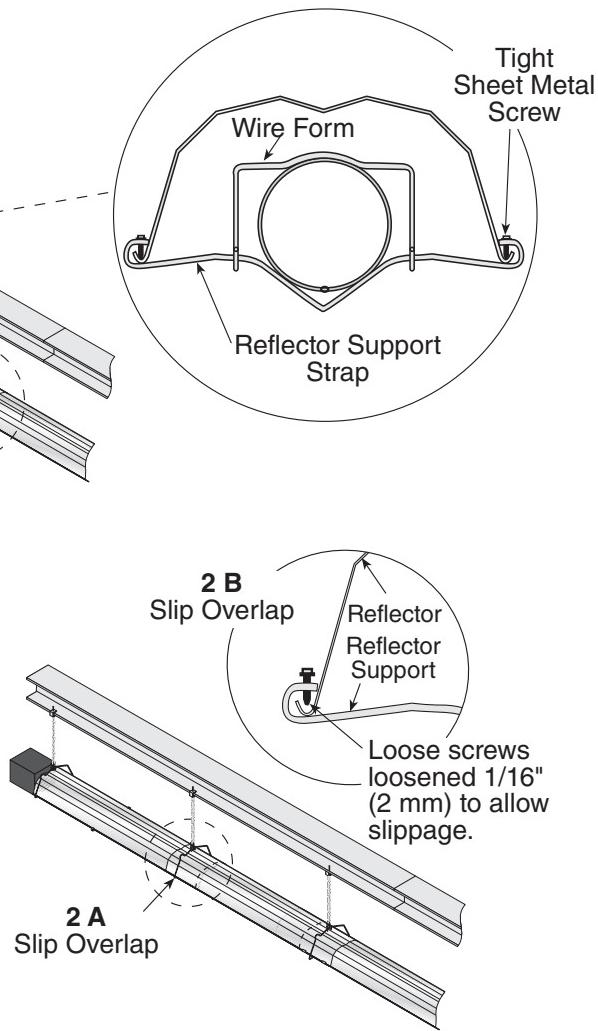
1. The first reflector after the burner must be affixed in the middle of the reflector with a reflector support and tight screws.



2. The overlap at the first and second reflector is a **slip overlap**.

Thereafter, every third reflector joint is a slip overlap. A slip overlap is achieved by either:

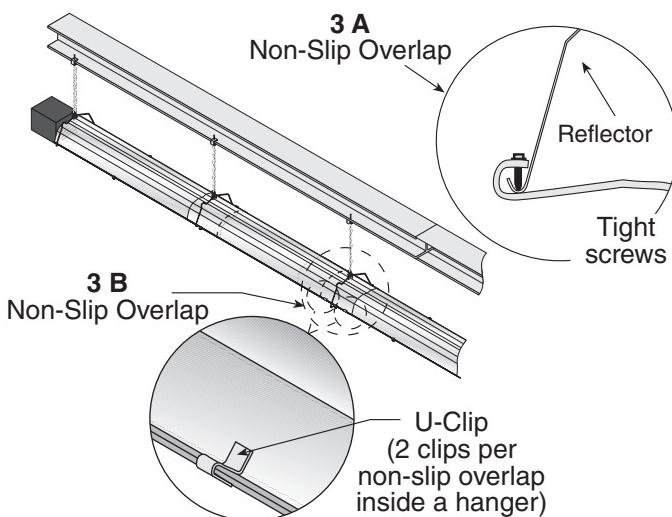
- both reflectors lay inside a hanger.
(No reflector support needed.)
- using a reflector support with loose screws at the reflector overlap.



3. The remaining reflector overlaps require a **non-slip overlap** connection. To affix the reflectors together in a non-slip overlap either:

- use reflector support and tight screws.
- if both reflectors lay inside a hanger, u-clips or sheet metal screws may be used.

This section of three reflectors joined together must be affixed to the tube with at least one reflector support with tight screws.



Description	Part Number
Reflector Support Package	03050010
Wire Form	91908004
Reflector Support Strap	03050000
Screw #8 x 3/4	94320812
U-Clip Package	91107720
Reflector End Cap	027508XX